

ENGLISH  
ESPAÑOL

# TRUPER PRO

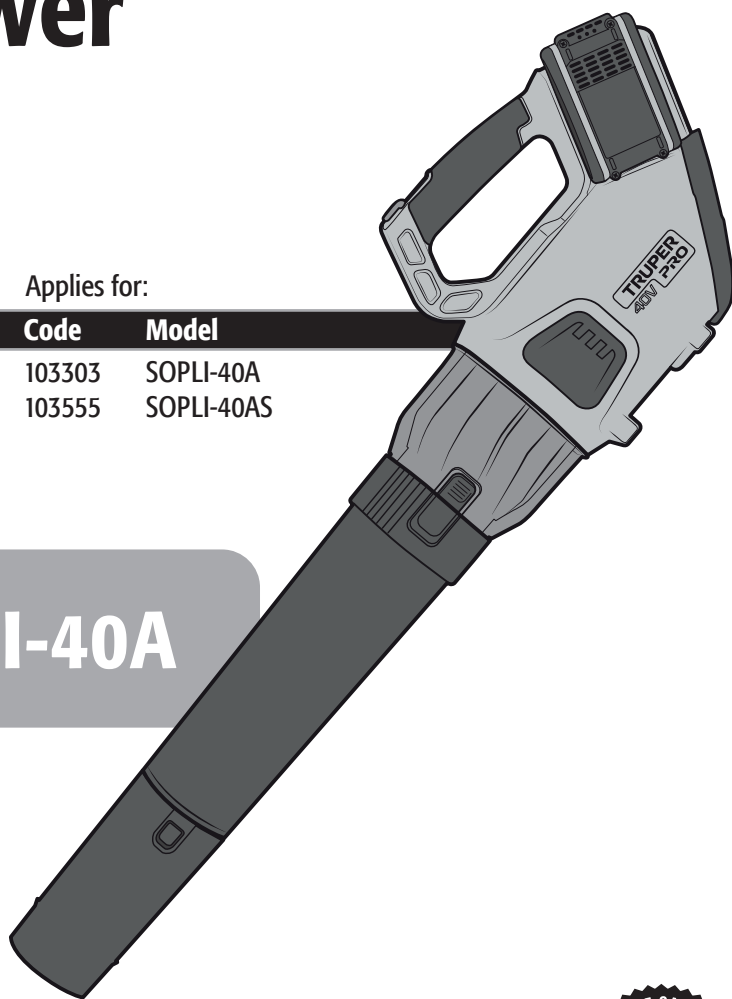
## Manual Cordless blower

40 V<sub>==</sub>

Applies for:

Code	Model
103303	SOPLI-40A
103555	SOPLI-40AS

## SOPLI-40A



 **CAUTION**



Read this manual thoroughly  
before using the tool.





To get the most out of the tool, extend its lifespan, claim the warranty if necessary, and avoid serious risks or injuries, please read this manual thoroughly before using the tool.

Please keep this manual for future references.

The illustrations in this manual are for reference only and may differ from the real appearance of the tool.

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## Use and care recommendations



Use **ONLY** the provided charger or the one suggested by TRUPER to charge the battery.



Follow the battery GUIDELINES and charging **INSTRUCTIONS** (page 6).



Keep the tool and charger ventilation slots **CLEAN**.



Perform regular **MAINTENANCE** on your machine (page 10).

SOPLI-40A		SOPLI-40AS
Code	103303	103555
Description	Cordless blower	
Voltage	40 V $\text{---}$	
Air flow	12.2 m <sup>3</sup> /min (430 CFM)	
Air speed	81 MPH (130 km/h)	
Turbo mode	87 MPH (140 km/h)	
Speed	22 000 rpm	
Noise level	90 dBA	
Battery	Ion-Lithium 20 V $\text{---}$ 2 Ah battery Charging time: 80 min approx.	NOT INCLUDED
Charger	Input: Voltage: 127 V $\sim$ Frequency: 60 Hz Power: 100 W  Output: 14.4 V $\text{---}$ - 20 V $\text{---}$ 4 A	NOT INCLUDED

The power cable has cable ties type: Y  
 The construction class of the tool is: Class III  
 The construction class of the charger is: Reinforced insulation

**⚠ WARNING** If the power cable is damaged, it must be replaced by the manufacturer or a TRUPER Service Center to prevent any risk of electric shock or significant accident.

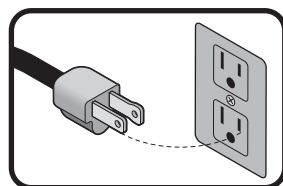
The electrical insulation of this tool is compromised by splashes or spillage of liquids during its operation. Do not expose it to rain, liquids, and/or moisture.

**⚠ WARNING** Before accessing the terminals, all power circuits must be disconnected.



## Power requirements

**⚠ WARNING** The double-insulated and reinforced insulated tools are equipped with a polarized plug (one prong is wider than the other). This plug fits into any polarized outlet and can only be connected in one way. If the plug does not fit into the outlet, turn it around. If it still does not fit, contact a qualified electrician, or install a polarized outlet. Do not alter the plug in any way. Double insulation eliminates the need for a three-wire grounded power cord or a grounded electrical system.



**⚠ WARNING** When using an extension cord, make sure to use a gauge sufficient to carry the current your tool will consume. A lower gauge cable will cause voltage drops in the line, resulting in power loss and motor overheating. The following table shows the correct size to be used depending on the cable length and the amperage capacity indicated on the tool's data plate. If in doubt, use the next higher gauge.

Capacity in amperes	Number of conductors	Extension gauge	
		From 1.8 m to 15 m	Greater than 15 m
From 0 A to 10 A	3 (one to ground)	18 AWG(*)	16 AWG
From 10 A to 13 A		16 AWG	14 AWG
From 13 A to 15 A		14 AWG	12 AWG
From 15 A to 20 A		8 AWG	6 AWG

\* It is allowed to use it if the extensions themselves have an overcurrent protection device.  
 AWG = American Wire Gauge. Reference: NMX-J-195-ANCE.

**⚠ WARNING** When operating electric tools outdoors, use a **volteck** grounded extension cord marked as 'Outdoor Use'. These extensions are specially designed for outdoor use and reduce the risk of electric shock.



## General safety warnings for power tools

**WARNING!** Read all safety warnings and all instructions listed below carefully. Failure to follow any of them may result in electric shock, fire, and/or serious injury. **Keep the warnings and instructions for future reference.**

### Work area

Keep your work area clean and well-lit.



Cluttered and dim areas can lead to accidents.

Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gas, or dust.



The electric tools produce sparks that can ignite flammable material.

Keep children and other individuals at a safe distance while using the equipment.



Distractions can cause loss of control and lead to accidents.

### Electrical safety

The tool plug must match the outlet. Never modify a plug. Do not use any type of adapter for grounded tool plugs.



Modified plugs and different outlets increase the risk of electrical shock.

Avoid body contact with grounded surfaces such as pipes, radiators, electric stoves, and refrigerators.

There is an increased risk of electrical shock if the body is grounded.

Do not expose the tool to rain or humid conditions.

Water entering the tool increases the risk of electrical shock.

Do not force the cable. Never use the cable to transport, lift, or disconnect the tool. Keep the cable away from heat, oil, sharp edges, or moving parts.

Damaged or tangled cables increase the risk of electrical shock.

When using a tool outdoors, use a specially designed outdoor extension cord.

Using an appropriate outdoor extension cord reduces the risk of electrical shock.

If using the tool in a damp location is unavoidable, use a power supply protected by a ground fault circuit interrupter (GFCI).

Using a GFCI reduces the risk of electrical shock.

### Personal safety

Be alert, watch what you are doing, and use common sense when handling an electrical tool. Do not use it if you are tired or under the influence of drugs, alcohol, or medication.

A moment of distraction while using the tool can cause personal injury.

Use safety equipment. Always wear eye protection.

The use of safety equipment such as safety glasses, dust mask, slip-resistant shoes, helmet, and ear protection in appropriate conditions significantly reduces the risk of personal injury.



Avoid accidental starts. Ensure the switch is in the "off" position before connecting to the power source and/or the battery or transporting the tool.

Carrying power tools with your finger on the switch or connecting power tools with the switch in the "on" position can cause accidents.

Remove any wrenches or adjusting tools before starting the power tool.

Wrenches or tools left on the rotating parts of the tool can cause personal injury.

Do not exceed your range of motion. Keep both feet firmly planted on the ground and always maintain balance.

This allows better control of the tool in unexpected situations.

Dress appropriately. Do not wear loose clothing or jewelry. Keep your hair, clothing, and gloves away from moving parts.



Loose clothes, jewelry, or long hair can get caught in moving parts.

If dust extraction and collection devices are available for the tool, check their connections and use them correctly.

The use of these devices reduces risks associated with dust.

### Tool use and care

Do not force the tool. Use the appropriate tool for the task at hand.



The right tool performs better and is safer when used at the intended pace.

Do not use the tool if the switch is not functioning.

Any power tool that cannot be turned on or off is dangerous and must be repaired before operation.

Disconnect the tool from the power source and/or battery before making any adjustments, changing accessories, or storing it.

These measures reduce the risk of accidentally starting the tool.

Store the tools out of the reach of children and do not allow them to be handled by individuals unfamiliar with the tools or their instructions.



Power tools are dangerous in untrained hands.

Maintain the tool. Ensure that the moving parts are not misaligned or jammed, and that there are no broken parts or other conditions that may affect its operation. Repair any damage before using the tool.



Many accidents are caused by inadequate tool maintenance.

Keep cutting accessories sharp and clean.

Well-maintained cutting accessories are less likely to jam and easier to control.

Use the tool, its components, and accessories in accordance with these instructions and as intended for the type of tool, in appropriate working conditions.

Using the tool for applications other than those for which it is designed could cause a hazardous situation.

### Service

Repair the tool at an Authorized TRUPER Service Center using only identical replacement parts.

To maintain the safety of the tool.

### Use and care of the battery-powered tool

Only recharge with the charger specified by TRUPER.

The charger specified for a battery can cause a fire hazard if used with another battery.

Use power tools only with designated batteries.

The use of any other battery may create a risk of injury and fire.



When batteries are not in use, keep them away from other metallic objects such as paper clips, coins, keys, nails, screws, or other small metallic objects that may create a connection from one terminal to another.

Short-circuiting between battery terminals can cause burns or fires.

In severe conditions, battery liquid may spill; avoid contact. If contact occurs, rinse the area with water. If contact with eyes occurs, seek medical assistance.

Spilled liquid can cause irritation or burns



This tool is in compliance with the Norma Oficial Mexicana (NOM).

# Safety warnings



for the use of cordless blowers



# TRUPER PRO

## Before operating the blower

**⚠ DANGER** • Never use the tool when you are tired, ill, or under the influence of drugs, alcohol, or medication.

• Wear appropriate clothing for operating the tool: close-fitting clothes, thick pants, non-slip safety boots, heavy-duty protective gloves, ear protection, safety glasses with side protection that meet ANSI Z87.1 standards, and a dust mask or face shield to avoid inhaling harmful residues.



**⚠ WARNING** • Remove any accessories or loose clothing that could be caught by the motor. Tie up your hair so it is above shoulder level.

- Ensure the tool is in perfect condition. Do not turn it on if it is poorly adjusted or not fully assembled to operate safely.
- Make sure the tool is clean, dry, and free of oil.
- Ensure the work area is open and well-ventilated.
- In extreme temperatures, check for ice or condensation on the tool.
- Ensure visibility and lighting conditions are adequate to see clearly; otherwise, do not use the tool.
- Use ear protection when performing tasks that generate noise levels above 85 dB



## While operating the blower

**⚠ WARNING** • Ensure the nozzle is not pointing at any person or animal before starting the engine. Never direct the blower at people or animals.

- Hold the blower properly with both feet firmly planted on the ground.
- Keep the tool away from flammable materials.
- Do not attempt to adjust the tool while the engine is running.
- Do not attempt to remove material stuck inside the tubes or blower with the engine running. Disconnect it before removing the material.
- Be aware of hazards in your surroundings, as the noise from the tool might prevent you from noticing them.

## After operating the blower

**⚠ WARNING** • Turn off the engine before putting the tool down. Do NOT leave the engine running unattended.

**⚠ WARNING** • Do not leave the blower with the engine running on dirty surfaces or grass, as it could pick up debris that may later be thrown at the operator or others, causing serious injury.

**⚠ CAUTION** • Service and repair of the tool should only be performed by an Authorized TRUPER Service Center.

## Assembly recommendations

**⚠ WARNING** • If any parts are missing, do not operate the tool until they are replaced. Otherwise, you may suffer serious personal injury.

**⚠ WARNING** • Do not attempt to modify the tool or fabricate accessories not recommended for it. Doing so could cause injury and void the warranty.

## Battery safety ⚠ warnings ⚡

- Do not disassemble, open, or crush the battery cells.
- Do not short-circuit the battery. Do not store batteries carelessly in a box or drawer where they may short-circuit each other or be short-circuited by conductive materials. When the battery is not in use, keep it away from other metal objects like clips, coins, keys, nails, screws, or other small metal items that can make a connection from one terminal to another.

**⚠ DANGER** • Short-circuiting the battery terminals can cause burns or a fire.

- Do not expose the battery to heat or fire. Avoid storing it in direct sunlight.
- Do not strike the battery.
- In case of battery leakage, avoid contact with skin or eyes. If contact occurs, wash the affected area thoroughly with water and seek medical advice.
- Keep the battery clean and dry.
- Clean the battery terminals with a clean, dry cloth if they become dirty.

- The battery must be charged before use. Always refer to this instruction manual and use the correct charging procedure.
- Do not keep the battery on charge when not in use.
- After long periods of storage, it may be necessary to charge and discharge the battery several times to obtain maximum performance.
- Recharge only with the charger specified by TRUPER. Do not use any other charger not specifically provided for use with the equipment.
- Do not use any battery not designed for use with the equipment.
- Keep the battery out of reach of children.
- Retain the original product manual for future reference.
- Remove the battery from the equipment when not in use.
- Dispose of properly.
- Do not mix cells of different manufacturers, capacities, sizes, or types within a device.
- Keep the battery away from microwaves and high pressure.

**⚠ WARNING** • Do not use non-rechargeable batteries.

## General safety warnings ⚠ for the battery charger ⚡

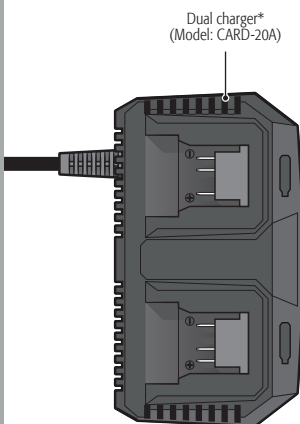
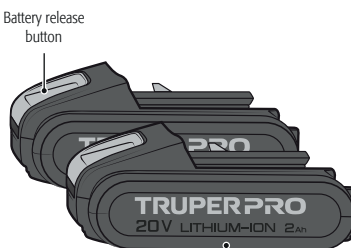
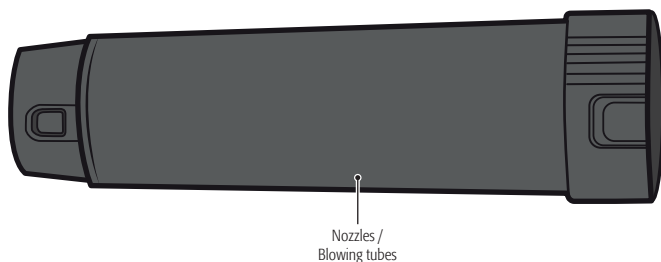
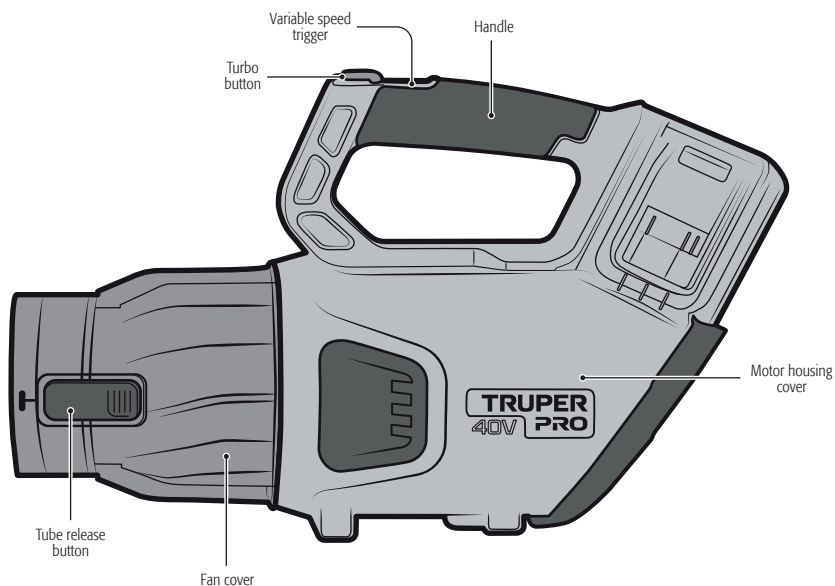
**⚠ WARNING! Read all safety warnings and instructions.** Failure to follow warnings and instructions can result in electric shock, fire, and/or serious injury. **Keep all warnings and instructions for future reference.**

- This appliance is not intended for use by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or training on the use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
- If the power cord is damaged, it must be replaced by the manufacturer, its service agent, or equally qualified persons to prevent hazards.

## Additional safety instructions for battery charger

- Read the instructions before charging the batteries.
- Do not charge a leaking battery.
- Do not use chargers for purposes other than those for which they are designed.
- Before charging, ensure that your charger matches the local AC power supply.
- For indoor use, do not wet the charger or expose it to rain.
- The charging device must be protected from moisture.
- Do not use the charging device outdoors.
- Do not short-circuit the battery or charger contacts.
- Respect the “+/-” polarity when charging.
- Do not open the unit and keep it out of reach of children.
- Do not charge batteries from other manufacturers or unsuitable models.
- Ensure that the connection between the battery charger and the battery is properly positioned and not obstructed by foreign objects.

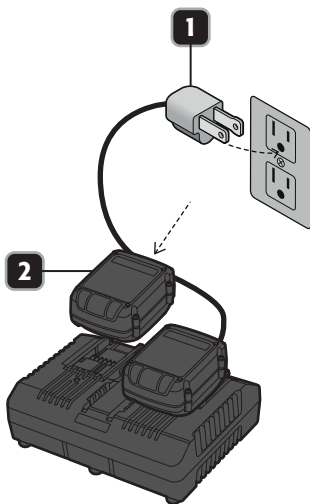
- Keep the charger's slots free of foreign objects and protect them from dirt and moisture. Store in a dry, frost-free place.
- Ensure that the battery charger is in a well-ventilated area and away from flammable materials. Batteries can become hot during charging. Do not overcharge them. Ensure that batteries and chargers are not left unattended during charging.
- Do not recharge non-rechargeable batteries, as they may overheat and decompose.
- Longer life and better performance can be obtained if the batteries are charged when the ambient temperature is between 64 °F and 75 °F. Do not charge the batteries at ambient temperatures below 32 °F or above 104 °F. This is important to avoid serious damage.
- Charge only the battery pack of the same model provided and recommended by TRUPER.



(\*These accessories are not included with model SOPLI-40AS)

### Charging the batteries

1. Plug the charger into a 127 V~ outlet.
2. Slide the batteries into the charger as shown in the image. The green light should start blinking, indicating that charging has begun.
  - When the batteries are fully charged, the green light will remain on until you remove the fully charged battery from the charger.
  - Disconnect the charger from the outlet once charging is complete.
  - If the charger's indicator LED does not light up when the battery is inserted, or if it turns red, this means the battery is defective; replace it with a new one.
  - If the red light blinks, it means the battery temperature is either below 32 °F or above 113 °F. Wait until the battery temperature is within the proper range before charging.

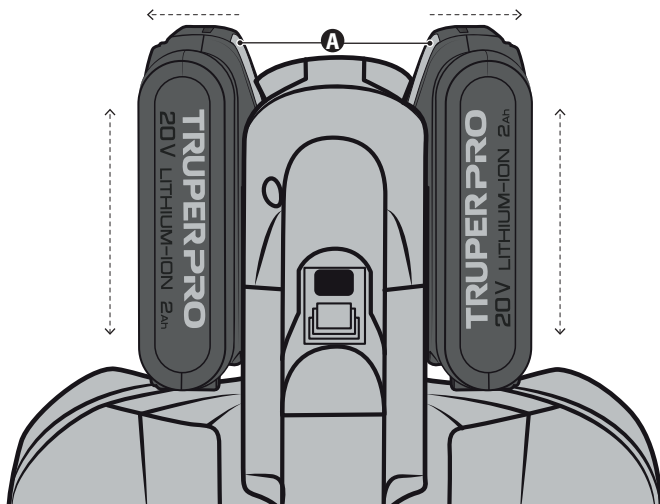


### Installing and removing the batteries

- Press button (A) to release the batteries from your tool. Once recharged, insert them back into the battery ports. A gentle push with light pressure is all that's needed.

**▲ NOTE** This machine requires two batteries to operate. It's best to use batteries of equal capacity.

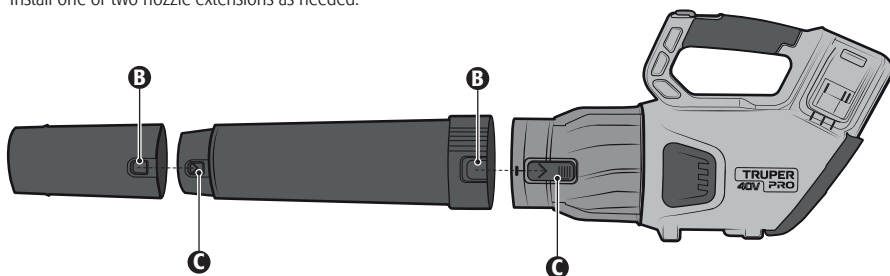
**▲ NOTE** Check the battery level using the power indicator light by pressing the button located next to the batteries.





## Nozzle extensions

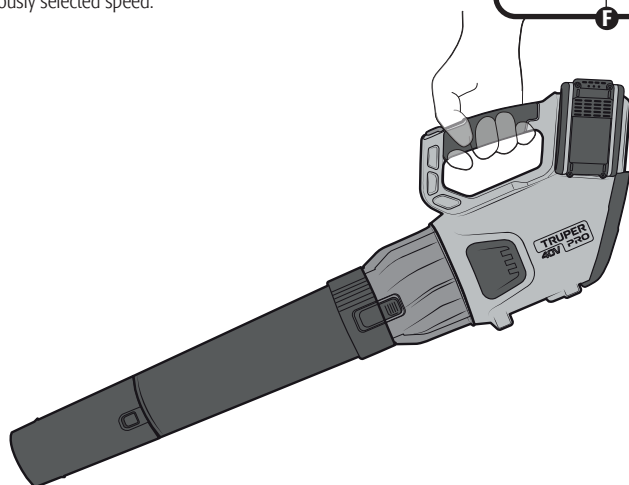
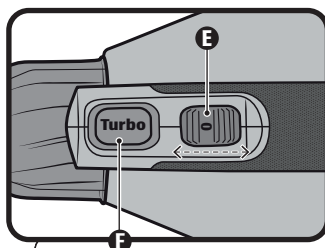
- To attach the nozzle extensions, align the internal slots of the female connections (**B**) with the stops on the male connections (**C**). Connect and twist to secure the connection.
- Install one or two nozzle extensions as needed.



## Start up

### On / Off

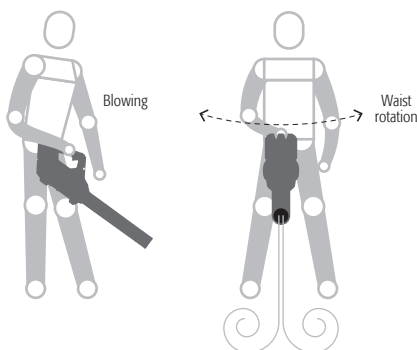
- Rotate the power control (**E**) to position "1", "2" or "3" to start the machine.
- Turn the power control switch to position "0" to stop the machine.
- Adjust the blower's speed by moving the power control switch forward or backward.
- The turbo boost button (**F**) increases airflow significantly and is useful for clearing heavy or wet debris.
- Press and hold the turbo boost button.
- Release the turbo boost button to return the blower to the previously selected speed.



✓  
Correct manner  
to hold the blower

### Operating instructions

- Hold the equipment firmly by the handle with both feet on the ground and maintain good balance.
- Start the equipment with the blower nozzle pointing downwards and away from your feet.
- Move side to side, rotating your waist to direct the air from the nozzle to push debris for sweeping.
- Gather the debris into a pile.
- To prevent scattering, blow around the outer edges of the pile of debris, avoiding blowing into the center.
- To minimize noise levels, use a limited number of blowers simultaneously.
- This equipment produces a noise level of 68 dBA at 50 ft. Use the blower at reasonable times to avoid disturbing others with noise. Always wear appropriate hearing protection when using blowers.
- After using the blower, dispose of debris properly.



**⚠ WARNING** The tool continues to operate for a few seconds after being turned off. Allow the motor to completely stop before setting down the tool.

## Maintenance

### Cleaning and care

- Regularly inspect all mounting screws and ensure they are properly tightened. If any screws are loose, tighten them immediately.
- Use a clean, soft cloth to clean the tool. Never use alcohol or detergent. Remove the batteries before cleaning them.
- Never use gasoline, benzene, solvent, alcohol, or similar substances. They could cause discoloration, deformation, or cracks.

### Service

Tool servicing should only be done at an Authorized TRUPER Service Center. Service and maintenance performed by unqualified individuals can be dangerous, leading to personal injury and voiding the product warranty.

### Storage

- Store the tool out of reach of children, in a place not exposed to moisture or rain.

## Environmental protection

Electrical appliances and batteries should not be disposed of with household waste. Please, take this appliance, along with its batteries with the contacts insulated with adhesive tape, to a recycling center. Check the location of the nearest center in your community.

# Troubleshooting

**TRUPER**  
**PRO**

Problem	Cause	Solution
The tool loses efficiency.	<ul style="list-style-type: none"><li>• Low battery.</li></ul>	<ul style="list-style-type: none"><li>• Charge the battery.</li></ul>
The battery leaks.	<ul style="list-style-type: none"><li>• Tiny dripping may occur in extreme temperatures or after heavy use, this is normal.</li><li>• Heavy or very noticeable dripping is due to a damaged battery.</li></ul>	<ul style="list-style-type: none"><li>• Immediately wipe any liquid from skin or clothing with soap and water.</li><li>• Replace the battery immediately.</li></ul>
The battery does not charge and the charger light does not come on.	<ul style="list-style-type: none"><li>• Battery improperly placed in the charger.</li><li>• Charger improperly connected to the outlet.</li></ul>	<ul style="list-style-type: none"><li>• Insert the battery into the charger correctly.</li><li>• Check that the plug is firmly connected to the outlet.</li></ul>
The tool becomes hot after prolonged periods of work.	<ul style="list-style-type: none"><li>• This heating is normal, as mechanical and electrical energy is absorbed during work.</li></ul>	<ul style="list-style-type: none"><li>• Allow the tool to cool for 5 minutes.</li></ul>
The battery becomes hot during operation.	<ul style="list-style-type: none"><li>• This heating is normal, the energy drawn from the battery while the tool is running causes it to heat up.</li></ul>	<ul style="list-style-type: none"><li>• Stop the tool for 5 minutes to allow the battery to cool.</li></ul>
The battery becomes hot during charging.	<ul style="list-style-type: none"><li>• This heating is normal, the result of chemical reactions that occur within the battery while it is charging.</li></ul>	
The charger becomes hot during charging.	<ul style="list-style-type: none"><li>• This heating is normal, the result of voltage regulation.</li></ul>	

If problems persist despite performing the recommended corrective actions, contact a TRUPER Authorized Service Center.



In the event of any problem contacting an Authorized Truper Service Center, please see our webpage **WWW.TRUPER.COM** to get an updated list, or call our toll-free numbers **800 690-6990** or **800 0187-873** to get information about the nearest service center.

**AGUASCALIENTES** **DE TODO PARA LA CONSTRUCCIÓN**  
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TEL.: 664 969 5100

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TEL.: 613 132 1115

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**CHIAPAS** **FIX FERRETERÍAS**  
AV. CENTRAL SUR #27, COL. CENTRO, C.P. 30700,  
TAPACHULA, CHIS. TEL.: 962 118 4083

**CHIHUAHUA** **SUCURSAL CHIHUAHUA**  
AV. SILVESTRE TERRAZAS #128-11, PARQUE INDUSTRIAL  
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CHIHUAHUA, CHIH. TEL.: 614 434 0052

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TEL.: 871 209 68 23

**COLIMA** **BOMBAS Y MOTORES BYMTESA DE MANZANILLO**  
BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE  
SEPTIEMBRE, C.P. 28239, MANZANILLO, COL.  
TEL.: 314 332 1986 / 332 8013

**DURANGO** **TORNILLOS ÁGUILA, S.A. DE C.V.**  
MAZURIO #200, COL. LUIS ECHEVERRÍA, DURANGO,  
DGO. TEL.: 618 817 1946 / 618 818 2844

**ESTADO DE MÉXICO** **SUCURSAL CENTRO JILOTEPEC**  
PARQUE INDUSTRIAL # 1, COL. PARQUE INDUSTRIAL  
JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257  
TEL.: 761 782 9101 EXT. 5728 Y 5102

**GUANAJUATO** **CÍA. FERRETERA NUEVO MUNDO S.A. DE C.V.**  
AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010,  
CELAYA, GTO. TEL.: 461 617 7578 / 79 / 80 / 88

**GUERRERO** **CENTRO DE SERVICIO ECLIPSE**  
CALLE PRINCIPAL MZ1 LT. 1, COL. SANTA FE, C.P. 39010,  
CHILPANCIÑO, GRO. TEL.: 747 478 5793

**HIDALGO** **FERREPRECIOS S.A. DE C.V.**  
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**JALISCO** **SUCURSAL GUADALAJARA**  
AV. ADOLFO B. HORN # 6800, COL. SANTA CRUZ DEL  
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TEL.: 33 3606 3285 AL 90

**MICHOACÁN** **FIX FERRETERÍAS**  
AV. PASEO DE LA REPÚBLICA #3140-A, COL.  
EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA,  
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**MORELOS** **FIX FERRETERÍAS**  
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CENTRO, C.P. 62740, CUAUTLA, MOR.  
TEL.: 735 352 8931

**NAVARRIT** **HERRAMIENTAS DE TEPEC**  
MAZATLAN #117, COL. CENTRO, C.P. 63000, TEPEC, NAY.  
TEL.: 311 258 0540

**NUEVO LEÓN** **SUCURSAL MONTERREY**  
CARRETERA LAREDO #500, 1B MONTERREY PARKS,  
COLONIA PUERTA DE ANAHUAC, C.P. 66052, ESCOBEDO,  
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**OAXACA** **FIX FERRETERÍAS**  
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TUXTEPEC, OAX. TEL.: 287 106 3092

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